

Gouda 48+ CASCADE

GENERAL

Snit	Slices 10x10cm	Version	17
Scale	/	Date of creation	28-8-2025
		Create by	QA

LIST OF INGREDIENTS ON LABEL

Pasteurised **MILK**, salt, starter culture, rennet (microbial)

DECLARATION OF INGREDIENTS

	Percentage (%)	Origin	Contries of origin
Gouda 48+	100		Europe
Pasteurised milk	98,3	cow	
Salt	1,7	mineral	
Starter culture	trace	microbial	
Rennet	trace	microbial	

ENERGETICAL VALUES 100g

	Standard
Energy	
KJ	1536,7
Kcal	370,4
Fat (g)	30,0
Saturated fatty acids (g)	20,0
Carbohydrate (g)	0,1
Sugar (g)	0,1
Protein (g)	25,0
Salt (g)	1,7

CHEMICAL VALUES

	Standard
Fat (%)	29,5
Dry matter (%)	56,0
Moisture (%)	44,0
Salt (%)	1,7
pH	5,3

MICROBIOLOGICAL VALUES

	m	M	BBD
Yeasts (KVE/g)	10 ⁴	10 ⁵	10 ⁵
Molds (KVE/g)	10 ²	10 ³	no visual mold
E. coli (KVE/g)	10 ²	10 ³	10 ³
Coagulase pos. Staphylococci (KVE/g)	10 ²	10 ³	10 ⁵
Salmonella spp (KVE/25 g)	absent in 25g	absent in 25g	absent in 25g
Listeria monocytogenes (KVE/25 g)	absent in 25g	absent in 25g	10 ²
Bacillus Cereus (KVE/9)	10 ²	10 ³	10 ⁵

APPROVALS, CERTIFICATES & APPLICATIONS

Approval		Certificates		Applications	
BE		ACS dairy	certified	GMO	absent
C0499		IFS	certified	Irradiation	absent
EG				Metal*	absent

* detection on 2,5mm Ferro, 3,5mm Non Ferro, 4,5mm Inox

PACKAGING, SHELF LIFE & STORAGE

Way of packaging	Shelf life (days)	Storage temperature (°C)
MAP	105	2-7

ALLERGENS

ALBA	GS1 -code	Allergen - Absent, + Present	Product	Line	Factory
1.0	AW	Cereals	-	-	-
2.0	AC	Crustacean	-	-	-
3.0	AE	Eggs	-	-	+
4.0	AF	Fish	-	-	-
5.0	AP	Peanuts (pinda's)	-	-	-
6.0	AY	Soya	-	-	-
7.0	AM	Milk	+	+	+
8.0	AN	Nuts	-	-	-
9.0	BC	Celery	-	-	-
10.0	BM	Mustard	-	-	-
11.0	AS	Sesame	-	-	-
12.0	AU	Sulphur dioxide and sulphites at concentrations >10 mg/kg or 10mg/l , expressed as SO2	-	-	-
13.0	NL	Lupin	-	-	-
14.0	UM	Molluscs	-	-	-

PACKAGING & LOGISTICS

PRIMARY PACKAGING								
	l x wx h (cm)	39 x 14 x 4,5	39 x 14 x 2,5	39 x 14 x 4,5	39 x 14 x 4,5	20,5 x 14 x 2	20,5 x 14 x 2	
	net weight (kg)	1	2*0,5	1	1	0,2	0,2	
	number x weight (g) slices	50 x 20g	25 x 20g	67 x 15g	33 x 30g	10 x 20g	10x20g	
	tare weight (kg)	0,03	0,03	0,03	0,03	0,01	0,01	
SECONDARY PACKAGING	material (COLOR)*	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TRANSP)	
	pieces / secund. PAC	6	5*2*0,5	6	6	24	12	
	l x wx h (mm)	406 x 290 x 152	406 x 290 x 152	406 x 290 x 152	406 x 290 x 152	406 x 290 x 152	281 x 206 x 140	
	net weight (kg)	6	5	6	6	4,8	2,16	
TERTIARY PACKAGING	tare weight (kg)	0,35	0,35	0,35	0,35	0,35	0,27	
	material	corrug. board	corrug. board	corrug. board	corrug. board	corrug. board	corrug. board	
	l x wx h (cm)	120 x 80 x 15	120 x 80 x 15	120 x 80 x 15	120 x 80 x 15	120 x 80 x 15	120x80x212	
	net weight (kg)	480	400	480	480	384	470,4	
	tare weight (kg)	25	25	25	25	25	25	
	material	wooden pallet	wooden pallet	wooden pallet	wooden pallet	wooden pallet	wooden pallet	
	numb. Sec. pack/ layer	8	8	8	8	8	14	
	number layers/ pallet	10	10	10	10	10	14	

PRIMARY PACKAGING								
	l x wx h (cm)	20,4 x 14 x 2	20,5 x 14 x 2	39 x 14 x 4,5	39 x 14 x 4,5	20,5 x 14 x 2	20 x 14 x 2	
	net weight (kg)	0,15	0,15	1	1	0,4	0,2	
	number x weight (g) slices	7 x 20g	7 x 20g	40 x 25g	56 x 18g	20 x 20g	10 x 20g	
	tare weight (kg)	0,01	0,01	0,03	0,03	0,01	0,014	
	material (COLOR)*	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (TR)	APET/PE foil (PRINTED)	
SECONDARY PACKAGING								
	pieces / secund. PAC	12	28	6	6	12	24	
	l x wx h (mm)	281 x 206 x 140	406 x 290 x 152	406 x 290 x 152	406 x 290 x 152	406 x 290 x 152	41 x 30 x 16,5	
	net weight (kg)	1,8	4,2	6	6	4,8	4,8	
	tare weight (kg)	0,27	0,35	0,35	0,35	0,35	0,324	
	material	corrug. board	corrug. board	corrug. board	corrug. board	corrug. board	Corrug. Board	
TERTIARY PACKAGING								
	l x wx h (cm)	120 x 80 x 240	120 x 80 x 195	120 x 80 x 15	120 x 80 x 15	120 x 80 x 15	120 x 80 x 15	
	net weight (kg)	302,4	336	480	480	384	384	
	tare weight (kg)	25	25	25	25	25	25	
	material	wooden pallet	wooden pallet	wooden pallet	wooden pallet	wooden pallet	Wooden pallet	
	numb. Sec. pack/ layer	14	8	8	8	8	8	
	number layers/ pallet	12	10	10	10	10	10	

* conform EU leg. 10/2011

Intrastat	Transport temperature (°C)
04069078	2-7