

## *Statement product safety 2023/988*

Our piping bags are suitable for food and are made from a Polyethylene (PE) based material and are in compliance with applicable U.S. Food and Drug Administration (FDA) regulations and EU directives/regulations for food contact safety.

The piping bags are made of plastic film and consist of multiple layers. As with any plastic film, there is a choking hazard present. However, the risk of choking with smaller piping bags is negligible. The tip that is cut off can also pose a choking hazard if it ends up in the food. Be careful when cutting off the tip. It must always be discarded.

When hot products are used in the piping bags or when they are heated, there is a risk of burns.

Polyethylene (PE) is a very thermally stable plastic, and is ideal for any end-use application where the ambient temperature is below 100°C. At room temperature the PE film is quite flexible but, as the temperature increases towards its melting point (~105°C), the film softens and eventually melts.

In contrast to temperatures below freezing point, plastics becomes brittle. Our food safety approval covers all storage periods at refrigerated and frozen conditions (till -20°C ) including heating up to 70 °C for up to 2 hours or heating up to 100 °C for up to 15 minutes, including when packaged under hot-fill conditions.

Do not put a closed/sealed piping bag in the microwave. Steam (generated by microwave heating of water in the food) should always be possible to escape!

Our piping bags are primarily designed for professional use by chefs and pastry chefs. If used by children, they should always be used under supervision.

The chemical composition and contact with food are in compliance with Regulation (EC) No. 1935/2004.

EC: Directive 94/62/EC and its subsequent amendments up to and including 2018/852/EC.

EC: Regulation (EU) 10/2011 and its subsequent amendments up to and including (EU) Nr. 2023/1627

EC: Directive 2023/2006/EC (GMP and including (EU) Nr. 2022/1616) based on the assessment of One Way's production process using our BRC system.

# Premium Piping Bags



During the production of our piping bags, quality checks are carried out at least every 2 hours. This is to prevent production errors and minimize the risk to product safety. All packaging in which the piping bags are packed is provided with a batch code.

One Way Plastics B.V. – Breda

**Date of issue**

: December 2024

A handwritten signature in blue ink, consisting of the initials 'PB' followed by a long horizontal stroke.

P. de Bruijn  
Quality Manager

**Notice:** The information herein is supplied upon the condition that the persons receiving same will make their own determination as to its suitability for their purposes prior to use. In no event will One Way Plastics be responsible for any consequences of any nature whatsoever resulting from the use of or reliance upon the information herein or the product to which that information refers.